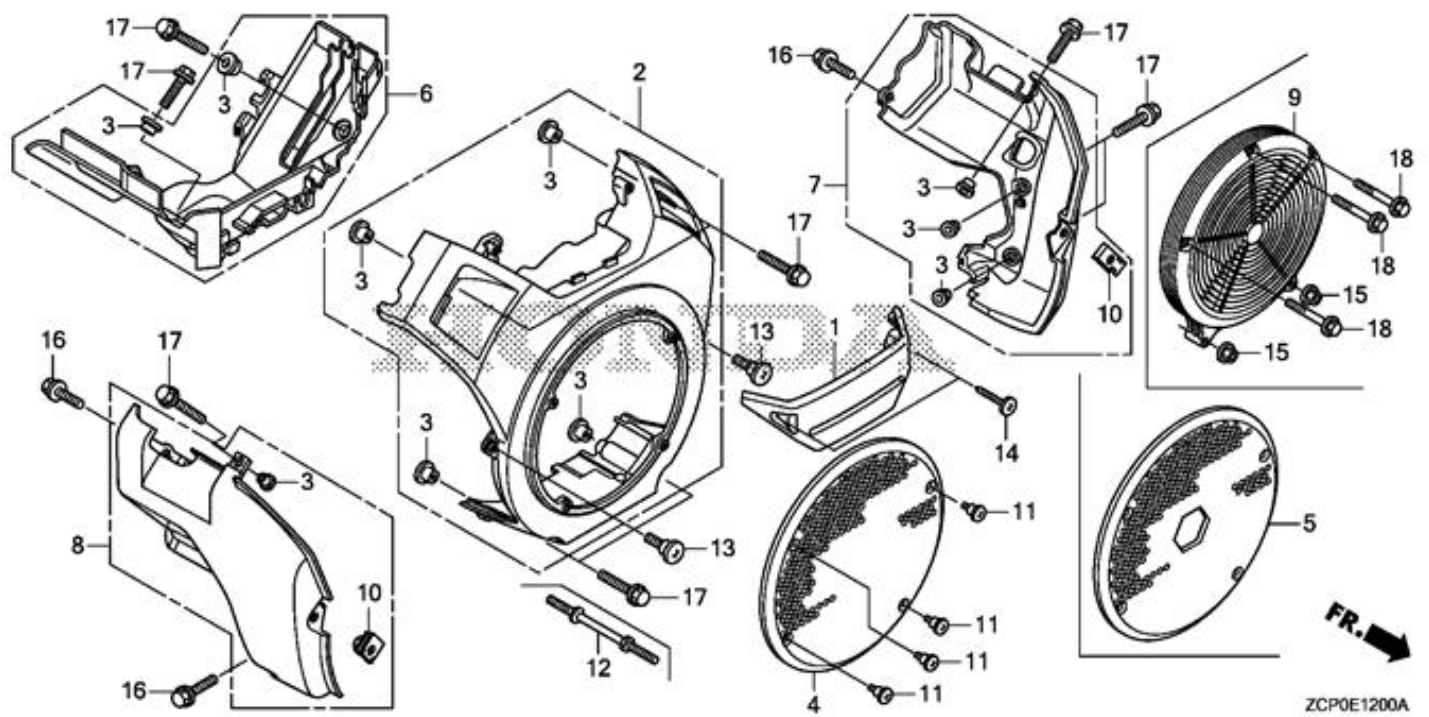
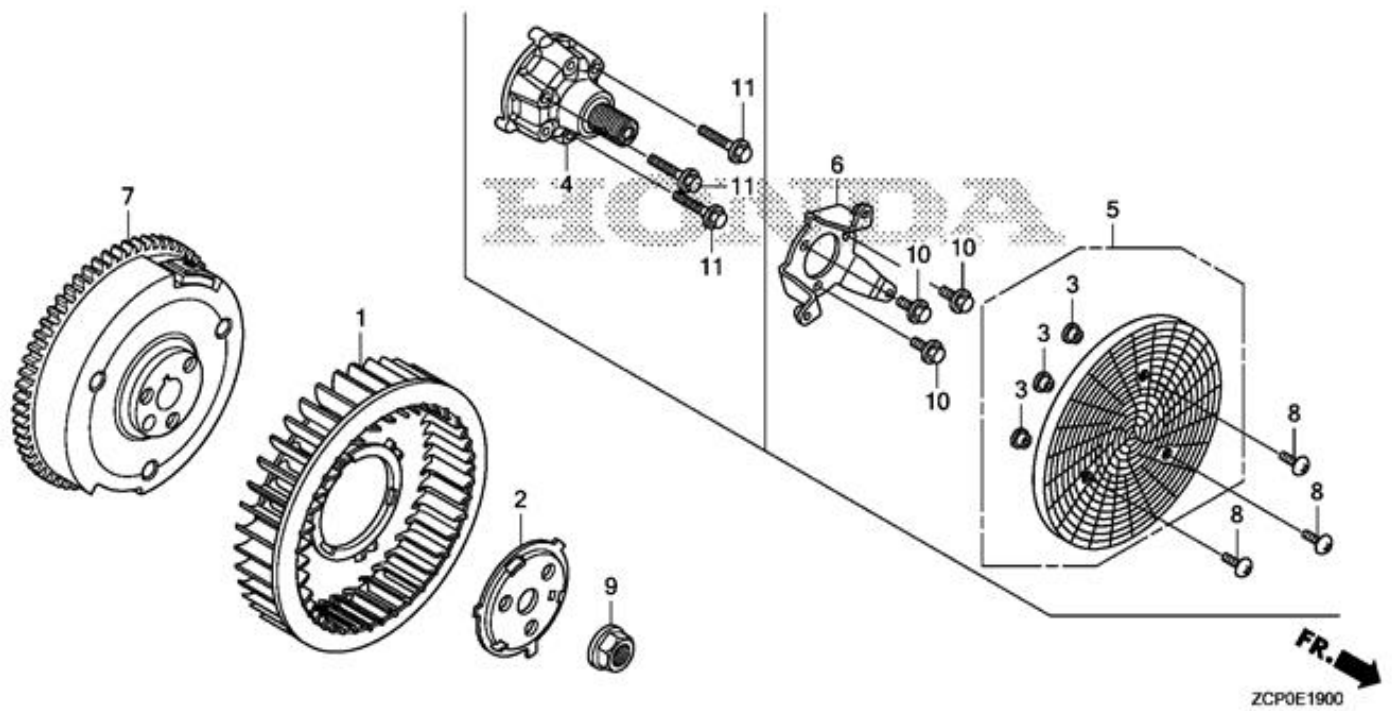
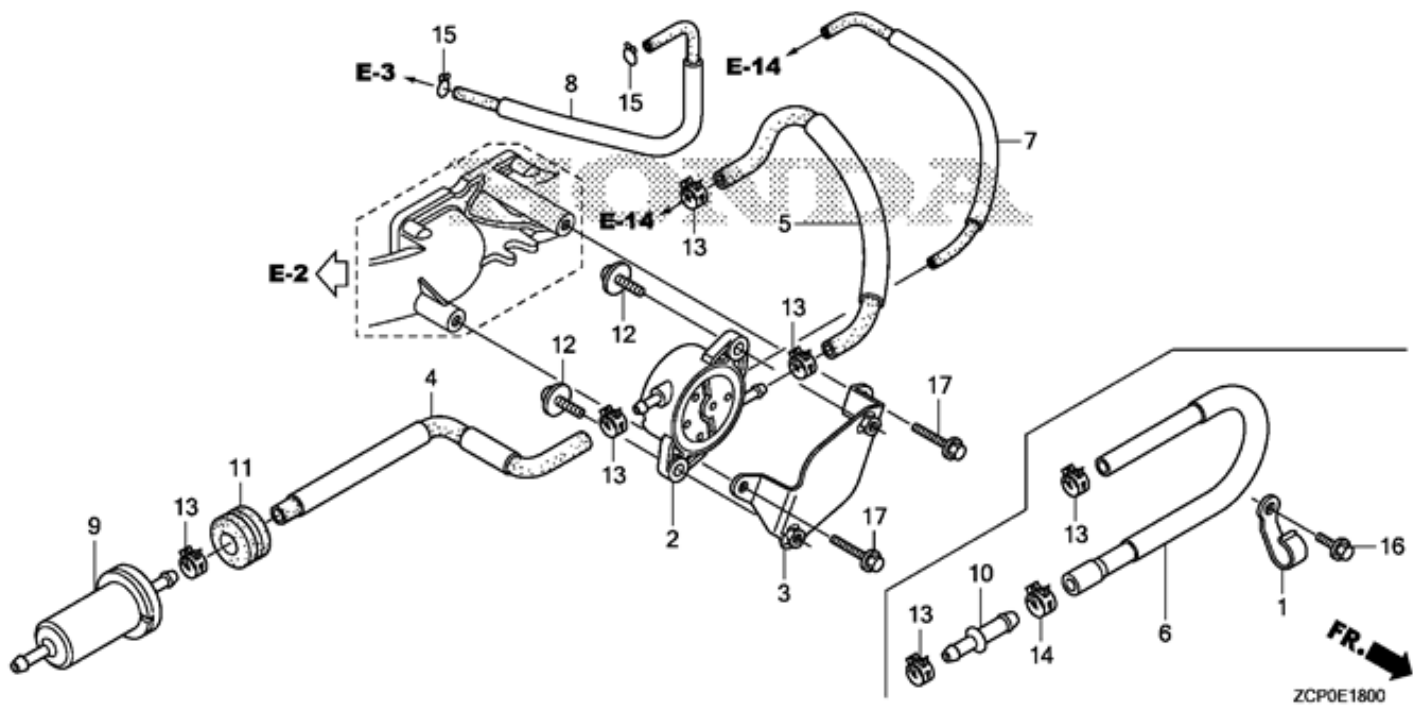




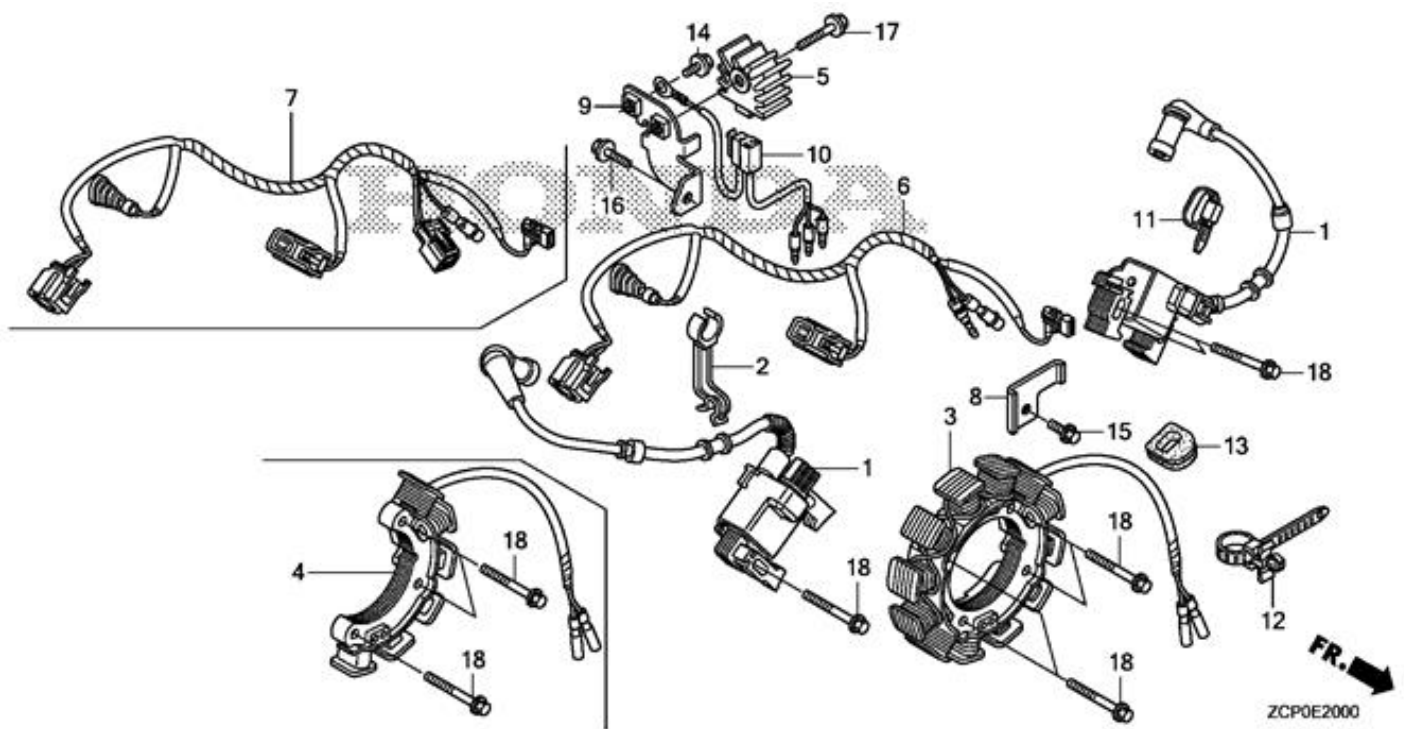
Ref #	Part #	Description	Qty	Context	Note	Foot	Note
1	16715-Z6L-000	COVER, FUEL PUMP	1				
2	19610-Z6L-000ZA	COVER, FAN *R280* (POWER RED)	1				
2	19610-Z6L-000ZB	COVER, FAN *NH1* (BLACK)	1				
3	19619-Z0A-300	COLLAR, FAN COVER	10				
4	19621-Z6L-000	PROTECTOR, FAN COVER	1				
6	19631-Z6L-000	SHROUD (UPPER)	1				
7	19641-Z6L-000	SHROUD, R. (LOWER)	1				
8	19642-Z6L-000	SHROUD, L. (LOWER)	1				
10	84601-HA7-670	NUT, FENDER SETTING	2				
11	90005-ZCK-000	SCREW, SPECIAL (4X10)	4				
13	90380-GM9-740	SCREW, SPECIAL (6X15)	2				
14	93913-25580	SCREW, TAPPING (5X20)	2				
16	95701-06016-00	BOLT, FLANGE (6X16)	3				
17	95701-06020-00	BOLT, FLANGE (6X20)	10				



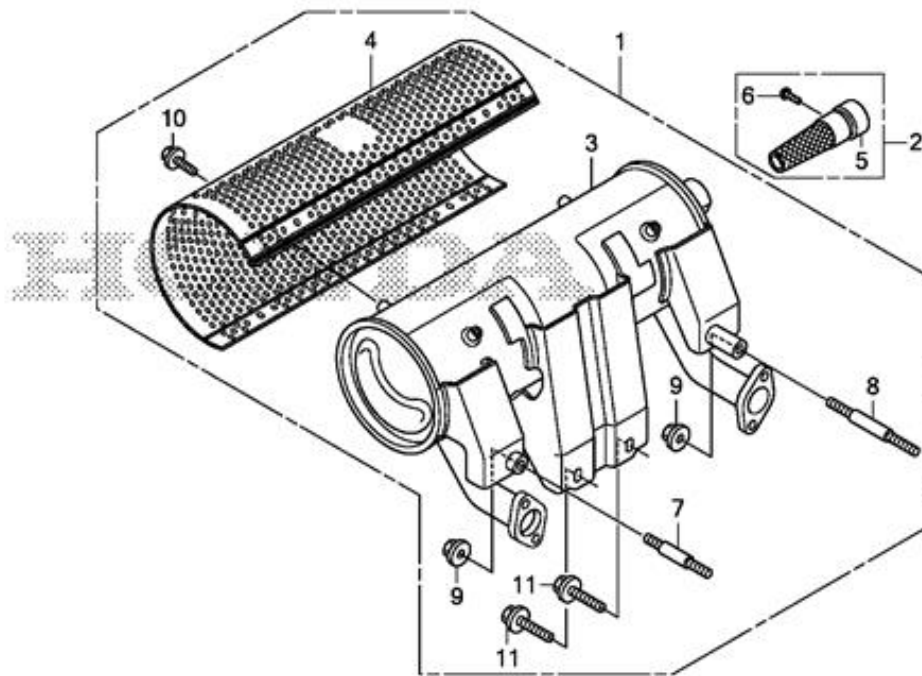
Ref #	Part #	Description	Qty	Context	Note	Foot	Note
1	19511-Z6L-000	FAN, COOLING	1				
2	19513-Z6L-000	PLATE, COOLING FAN SETTING	1				
7	31110-Z6L-003	FLYWHEEL	1				
9	90201-Z6L-000	NUT, SPECIAL (20MM)	1				



Ref #	Part #	Description	Qty	Context Note	Foot Note
2	16700-Z6L-003	PUMP ASSY., FUEL (MSDS)	1		
3	16711-Z6L-000	STAY, FUEL PUMP	1		
4	16850-Z6L-020	SEE PART DETAILS - PRI; TUBE A, FUEL (FKM)	1		
5	16860-Z6L-000	TUBE B, FUEL (FKM)	1		
7	16870-Z6L-000	TUBE, PURGE	1		
8	16882-Z6L-000	TUBE, DIAPHRAGM	1		
9	16910-Z6L-003	STRAINER, FUEL	1		
11	80152-958-680	RUBBER, RR. FENDER	1		
12	93894-06016-00	SCREW-WASHER (6X16)	2		
13	95002-41000-08	CLAMP, TUBE (D10)	4		
15	95002-70000	CLIP, TUBE (C11)	2		
17	95701-06014-00	BOLT, FLANGE (6X14)	2		



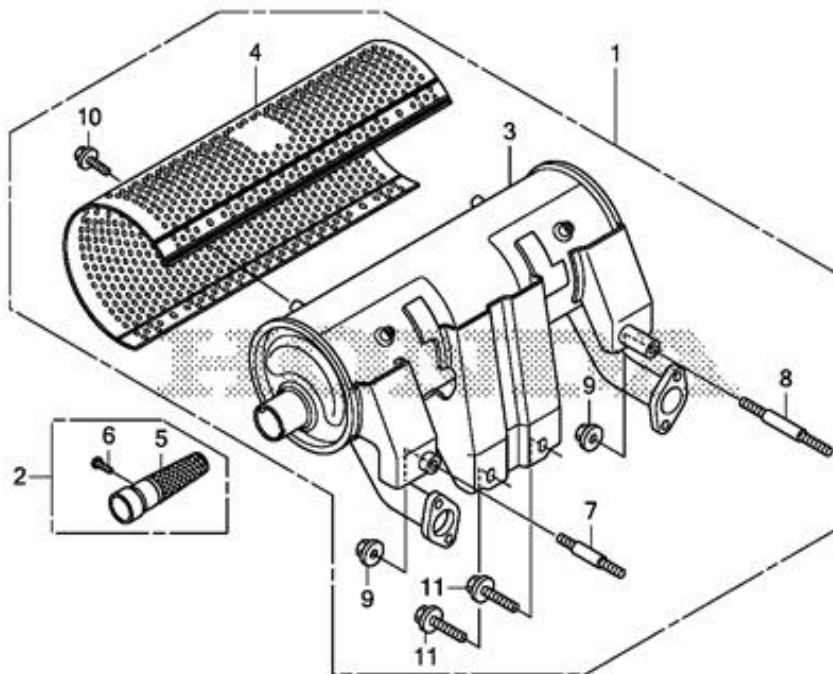
Ref #	Part #	Description	Qty	Context	Note	Foot Note
1	30500-Z6L-033	SEE PART DETAILS - PRI; COIL ASSY., IGNITION	2			
2	30551-Z6L-000	CLAMP, IGNITION WIRE	1			
4	31630-Z6L-801	COIL ASSY., CHARGE (2.7A)	1			
5	31750-735-013	SEE PART DETAILS - PRI; RECTIFIER, REGULATOR (5A)	1			
7	32110-Z6L-810	WIRE HARNESS ASSY., ENGINE	1			
8	32114-Z6L-000	BRACKET, HARNESS	1			
9	32115-Z6L-000	BRACKET, REGULATOR RECTIFIER	1			
10	32183-Z6L-000	HARNESS ASSY., REGULATOR RECTIFIER	1			
11	90650-KV6-003	BAND, WIRE (95MM)	1			
13	91601-Z6L-000	GROMMET, CORD	1			
14	95701-06008-00	BOLT, FLANGE (6X8)	1			
15	95701-06012-00	SEE PART DETAILS - PRI; BOLT, FLANGE (6X12)	1			
16	95701-06014-00	BOLT, FLANGE (6X14)	1			
17	95701-06030-00	BOLT, FLANGE (6X30)	1			
18	95701-06032-00	BOLT, FLANGE (6X32)	7			



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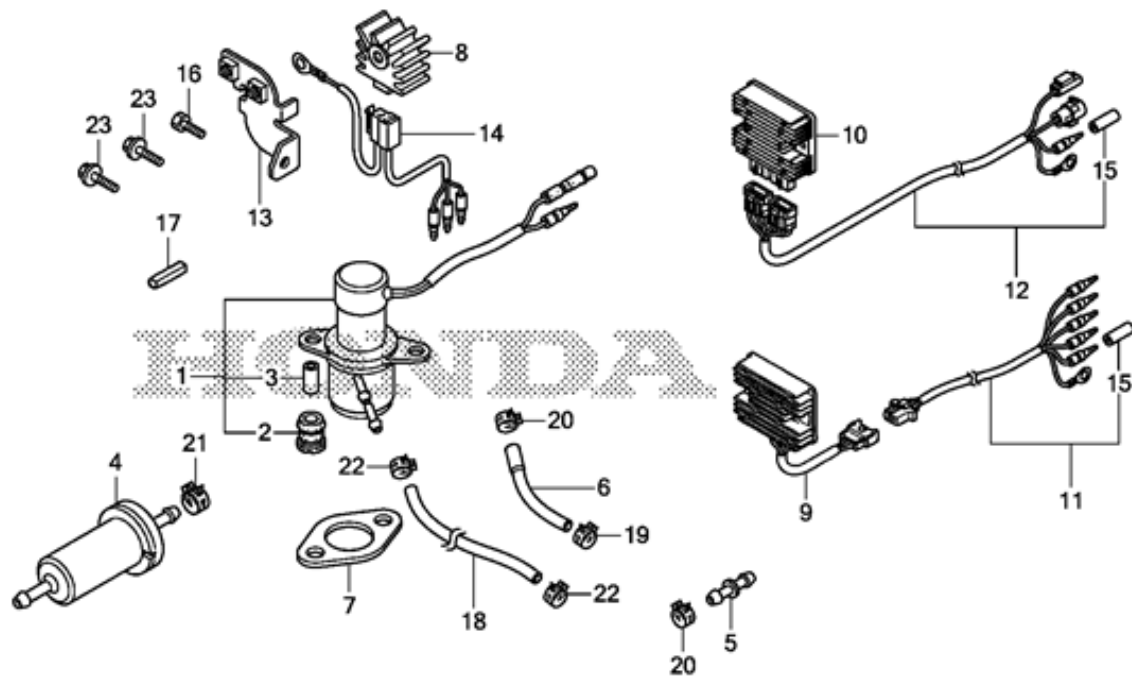
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Ref #	Part #	Description	Qty	Context Note	Foot Note
1	06183-Z6L-802	SEE PART DETAILS - PRI; MUFFLER KIT (HIGH-L)	1	(Optional).	
2	06185-Z6L-010	SEE PART DETAILS - PRI; ARRESTER KIT (HIGH)	1	(Optional).	
3	18310-Z6L-802	SEE PART DETAILS - PRI; MUFFLER (HIGH-L)	1	(Optional).	
4	18321-ZJ1-010	PROTECTOR, MUFFLER (HIGH) (FUTABA)	1	(Optional).	
5	18355-ZJ1-010	ARRESTER, SPARK	1	(Optional).	
6	90007-Z6L-000	SCREW, TAPPING (5X8)	1	(Optional).	
7	92900-08045-0B	BOLT, STUD (8X45)	1	(Optional).	
8	92900-08060-0B	BOLT, STUD (8X60)	1	(Optional).	
9	94050-08000	NUT, FLANGE (8MM)	2	(Optional).	
10	95701-06008-00	BOLT, FLANGE (6X8)	6	(Optional).	
11	95701-08020-00	BOLT, FLANGE (8X20)	2	(Optional).	



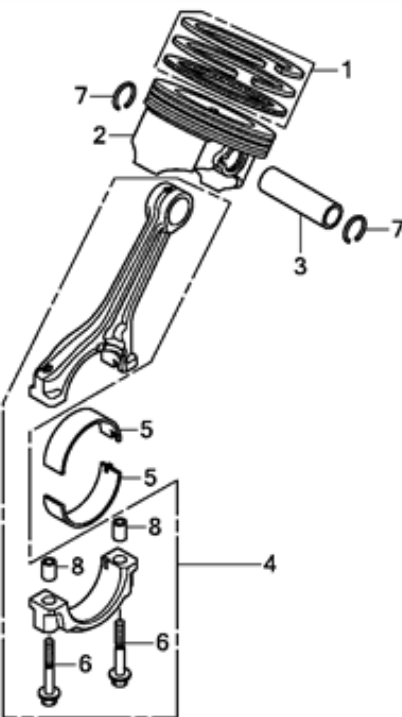
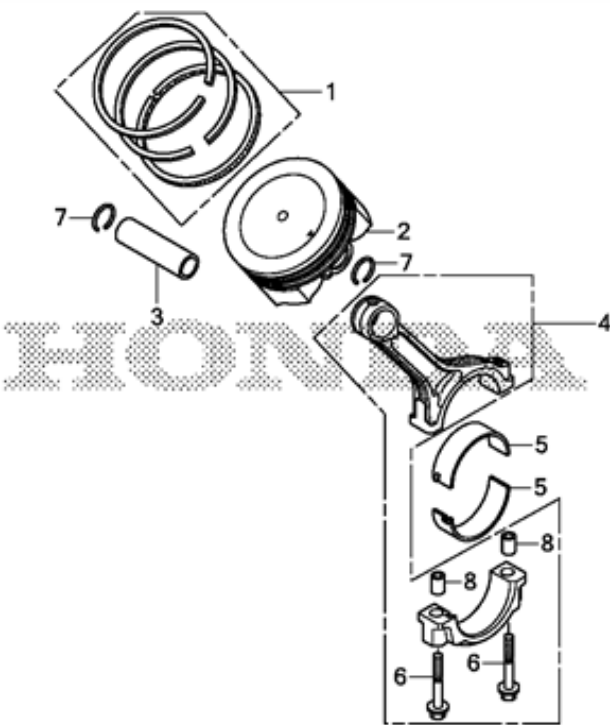
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Ref #	Part #	Description	Qty	Context Note	Foot Note
1	06183-Z6L-010	SEE PART DETAILS - SUP; MUFFLER KIT (HIGH-R)	1	(Optional).	
1	06183-Z6L-020	SEE PART DETAILS - PRI; MUFFLER KIT (HIGH-R)	1	(Optional).	
2	06185-Z6L-010	SEE PART DETAILS - PRI; ARRESTER KIT (HIGH)	1	(Optional).	
3	18310-Z6L-003	MUFFLER (HIGH-R)	1	(Optional).	
4	18321-ZJ1-010	PROTECTOR, MUFFLER (HIGH) (FUTABA)	1	(Optional).	
5	18355-ZJ1-010	ARRESTER, SPARK	1	(Optional).	
6	90007-Z6L-000	SCREW, TAPPING (5X8)	1	(Optional).	
7	92900-08045-0B	BOLT, STUD (8X45)	1	(Optional).	
8	92900-08060-0B	BOLT, STUD (8X60)	1	(Optional).	
9	94050-08000	NUT, FLANGE (8MM)	2	(Optional).	
10	95701-06008-00	BOLT, FLANGE (6X8)	6	(Optional).	
11	95701-08020-00	BOLT, FLANGE (8X20)	2	(Optional).	



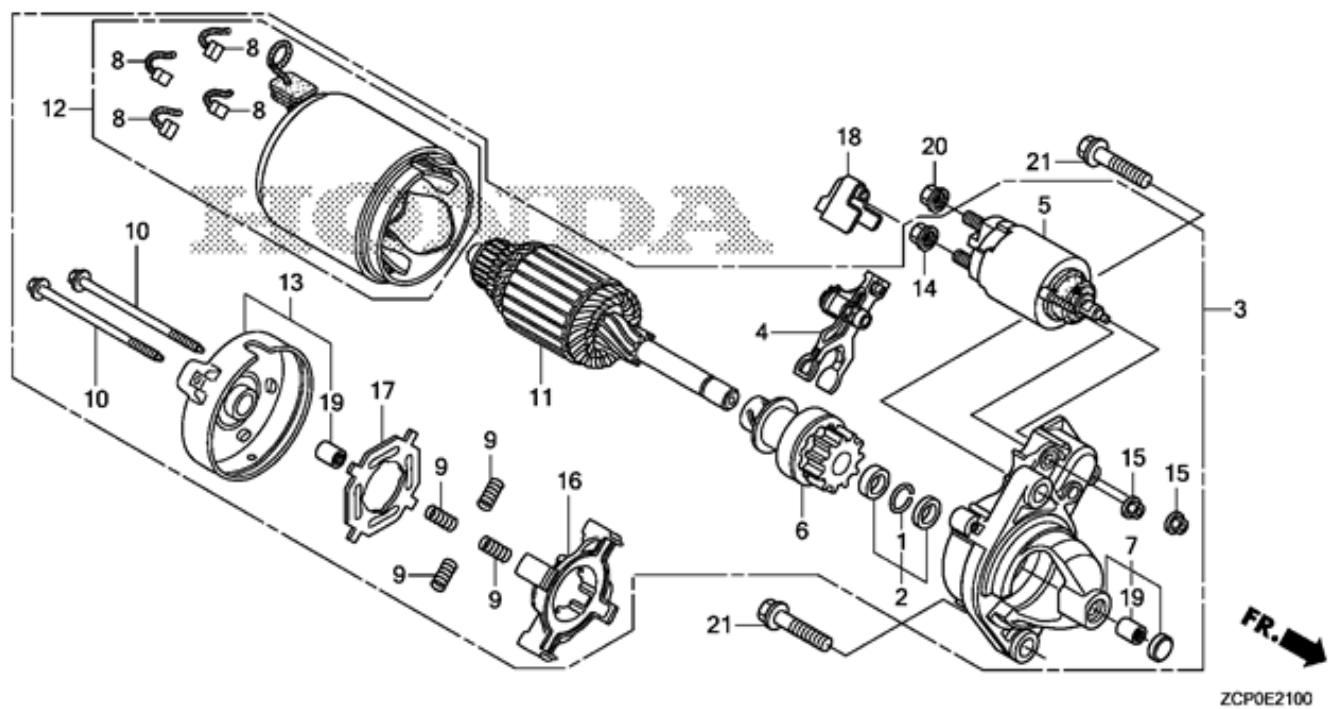
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Ref #	Part #	Description	Qty	Context	Note	Foot	Note
7	18333-ZE3-801	GASKET, EX. PIPE	2				

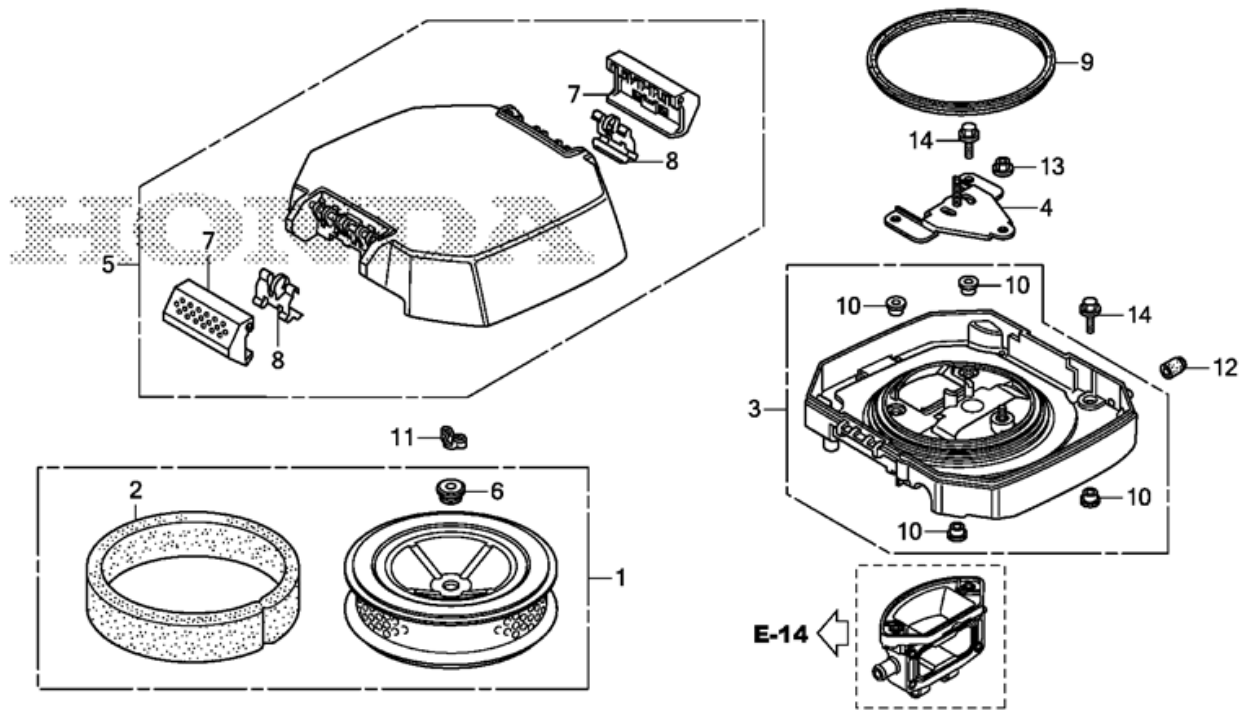


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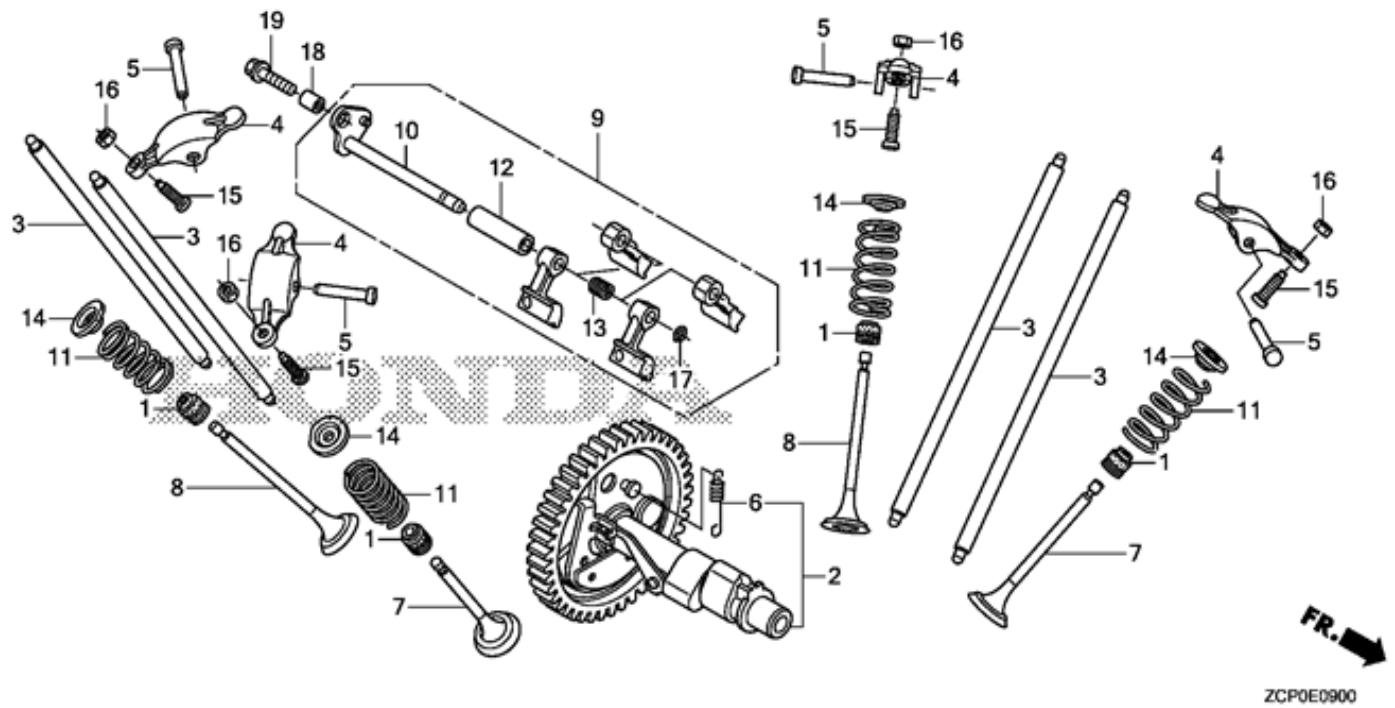
Ref #	Part #	Description	Qty	Context Note	Foot Note
1	13010-Z6L-003	RING SET, PISTON (STD.) (TEIKOKU)	2		
2	13101-Z6L-010	PISTON	2		
3	13111-Z6L-000	PIN, PISTON	2		
4	13210-Z6L-000	ROD ASSY., CONNECTING	2		
5	13211-Z6L-003	BEARING A, CONNECTING ROD	4		
6	90001-Z6L-000	BOLT, CONNECTING ROD (7X38)	4		
7	90551-ZE1-000	CLIP, PISTON PIN (18MM)	4		
8	90705-Z6L-000	PIN, DOWEL (9X10)	4		



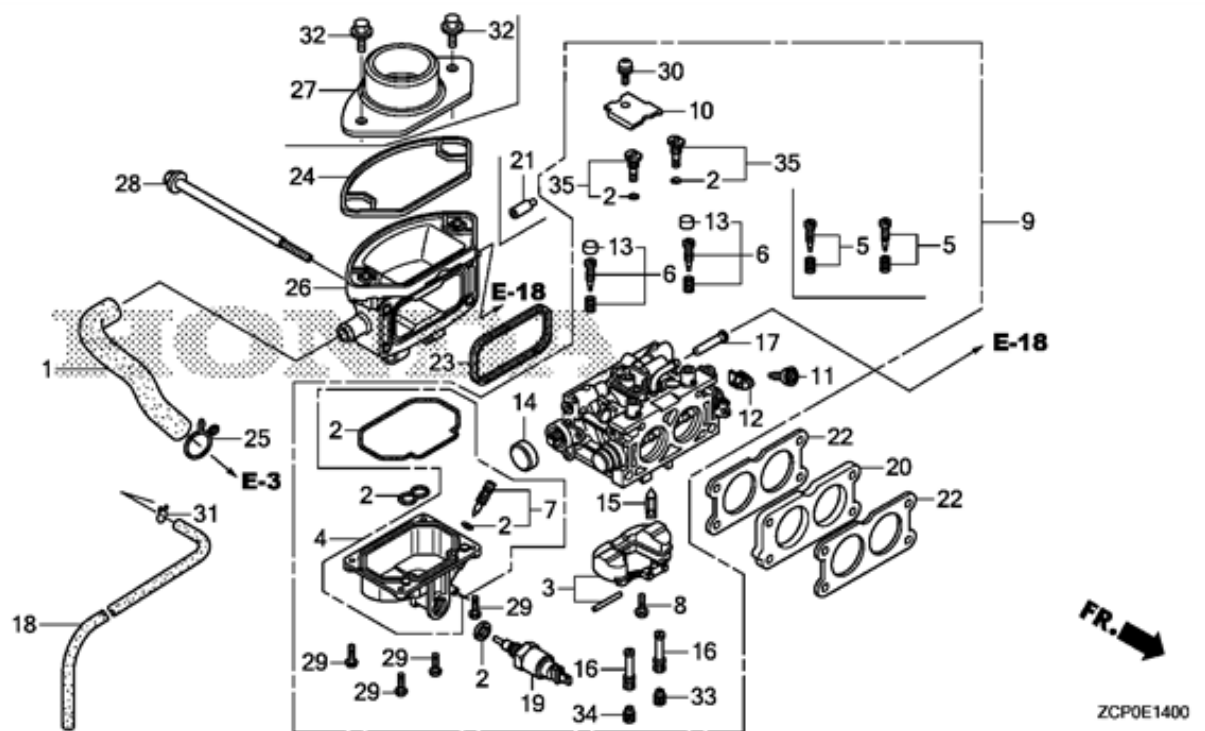
Ref #	Part #	Description	Qty	Context Note	Foot Note
1	30201-PH9-004	RING, SNAP (DENSO)	1		
2	30202-PZ1-003	COLLAR SET, CLUTCH STOP	1		
3	31200-Z6L-003	STARTER MOTOR ASSY.	1		
4	31203-PH9-004	LEVER, PINION DRIVE	1		
5	31204-ZJ1-H02	SEE PART DETAILS - PRI; SWITCH ASSY., MAGNET	1		
6	31207-ZE9-H01	CLUTCH, OVERRUNNING	1		
7	31208-Z6L-003	HOUSING, DRIVE SIDE	1		
8	31211-PH9-004	BRUSH	4		
9	31212-PH9-004	SPRING, BRUSH	4		
10	31214-PH9-004	BOLT, THROUGH	2		
11	31217-Z0A-003	ARMATURE	1		
12	31218-P64-N01	YOKE	1		
13	31219-Z6L-003	FRAME, COMMUTATOR END	1		
14	31220-PH9-004	NUT, HEX. (8MM)	1		
15	31223-PA0-006	NUT, HEX.	2		
16	31231-PH9-004	HOLDER, BRUSH	1		
17	31233-PH9-004	INSULATOR, BRUSH HOLDER	1		
18	31234-Z6L-000	COVER, TERMINAL	1		
19	91002-ZG4-801	BEARING A	2		
20	94070-08080	NUT-WASHER (8MM)	1		
21	95701-10040-00	BOLT, FLANGE (10X40)	2		



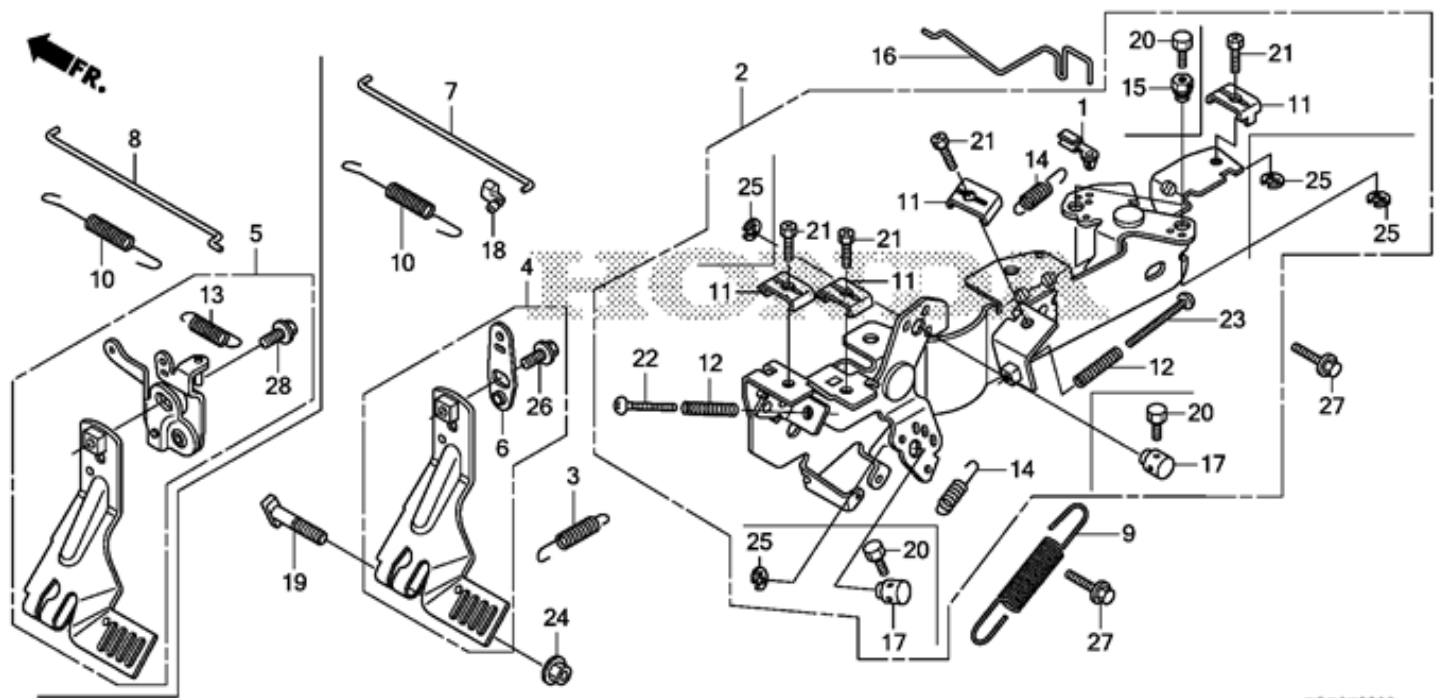
Ref #	Part #	Description	Qty	Context Note	Foot Note
1	17210-Z6L-010	ELEMENT, AIR CLEANER	1		
2	17218-Z6L-000	FILTER (OUTER)	1		
3	17220-Z6L-000	HOUSING, AIR CLEANER	1		
4	17223-Z6L-000	STAY, AIR CLEANER ELEMENT	1		
5	17230-Z6L-000	SEE PART DETAILS - SUP; COVER, AIR CLEANER	1	Use up to Engine SN 1026259.	
5	17230-Z6L-010	SEE PART DETAILS - PRI; COVER, AIR CLEANER	1	Use from Engine SN 1026260.	
6	17232-Z2E-000	GROMMET, AIR CLEANER	1		
7	17235-Z6L-300	KNOB, AIR CLEANER COVER	2	Use up to Engine SN 1026259.	
7	17235-Z6L-310	KNOB, AIR CLEANER COVER	2	Use from Engine SN 1026260.	
8	17236-Z6L-300	SPRING, AIR CLEANER HOUSING COVER	2		
9	17417-Z6L-000	GASKET, AIR CLEANER HOUSING	1		
10	19619-Z0A-300	COLLAR, FAN COVER	4		
11	90325-044-000	NUT, TOOL BOX SETTING	1		
12	90802-Z6L-000	CAP, SEALING	1		
13	94050-06000	NUT, FLANGE (6MM)	1		
14	95701-06018-00	SEE PART DETAILS - PRI; BOLT, FLANGE (6X18)	4		



Ref #	Part #	Description	Qty	Context	Note	Foot Note
1	12208-Z6L-003	SEAL, VALVE STEM	4			
2	14100-Z6L-000	CAMSHAFT ASSY.	1			
3	14410-Z6L-000	ROD, PUSH	4			
4	14431-Z6L-000	ARM, VALVE ROCKER	4			
5	14461-Z6L-000	SHAFT, ROCKER ARM	4			
6	14568-Z6L-000	SPRING, WEIGHT RETURN	1			
7	14711-Z6L-000	VALVE, IN.	2			
8	14721-Z6L-000	VALVE, EX.	2			
9	14730-Z6L-000	LIFTER ASSY., VALVE	1			
10	14735-Z6L-000	SHAFT, VALVE LIFTER	1			
11	14751-Z6L-000	SPRING, VALVE	4			
12	14763-Z6L-000	COLLAR, VALVE LIFTER	1			
13	14764-Z6L-000	SPRING, VALVE LIFTER	1			
14	14771-ZE1-000	RETAINER, IN. VALVE SPRING (IN./EX.)	4			
15	90012-Z6L-000	SCREW, TAPPET ADJUSTING	4			
16	90206-Z6L-000	NUT, TAPPET ADJUSTING	4			
17	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1			
18	90707-Z6L-000	PIN, DOWEL (8X10)	1			
19	95701-06022-00	BOLT, FLANGE (6X22)	1			

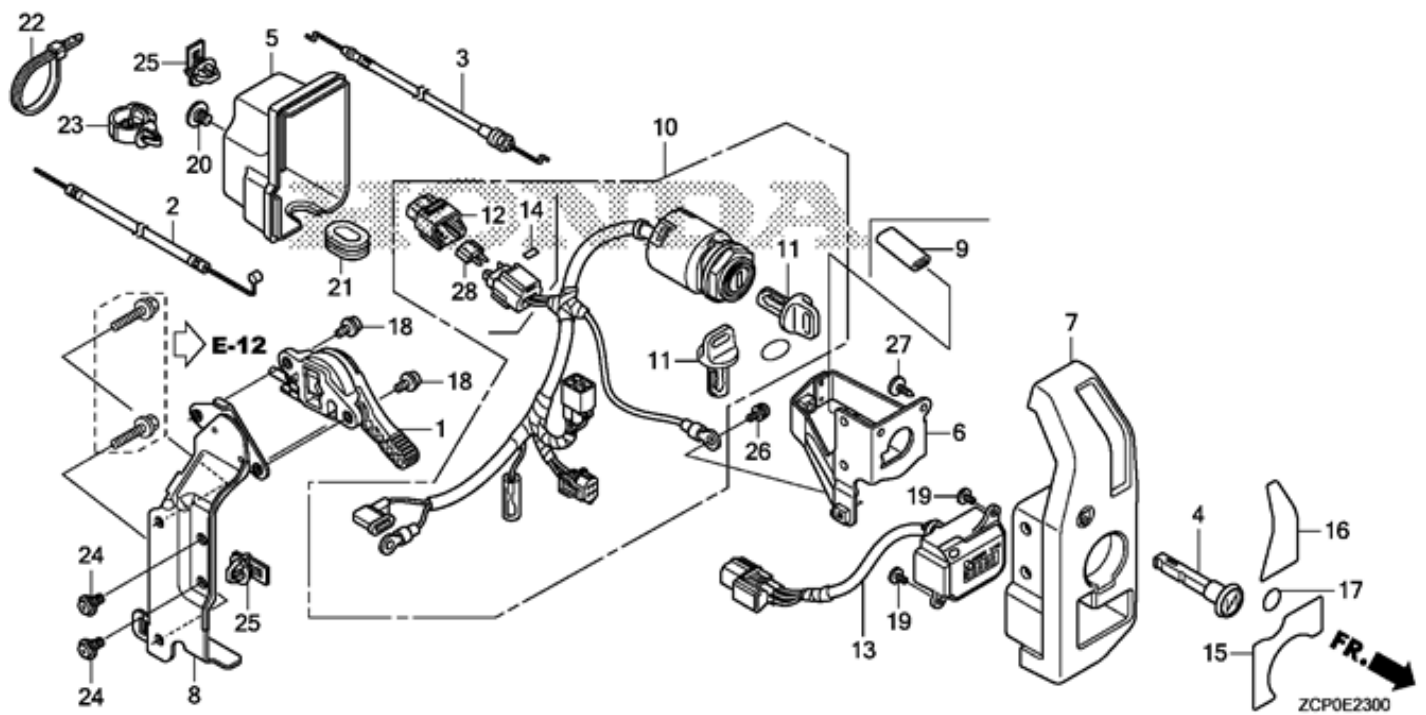


Ref #	Part #	Description	Qty	Context Note	Foot Note
1	15721-Z6L-000	TUBE, BREATHER	1		
2	16010-Z6L-003	GASKET SET	1		
3	16013-Z6L-003	FLOAT SET	1		
4	16015-Z6L-003	CHAMBER SET, FLOAT	1		
6	16016-Z6L-801	SCREW SET	2		
7	16024-124-760	SCREW SET, DRAIN	1		
8	16081-Z6L-003	SCREW, FLOAT	1		
9	16100-Z9E-023	SEE PART DETAILS - SUP; CARBURETOR ASSY. (BK07A C)	1	Use up to Engine SN 1019085.	
9	16100-Z9E-033	SEE PART DETAILS - PRI; CARBURETOR ASSY. (BK07A D)	1		
10	16113-Z6L-003	PLATE	1		
11	16124-ZE0-005	SCREW, THROTTLE STOP	1		
12	16126-Z6L-003	ARM, THROTTLE LINKAGE	1		
13	16134-Z6L-801	CAP, ADJUSTING SCREW	2		
14	16148-141-881	CAP, CHOKE DUST	1		
15	16155-Z6L-003	VALVE, FLOAT	1		
16	16166-Z9E-003	NOZZLE, MAIN	2		
17	16176-Z2G-D51	SCREEN, FUEL STRAINER	1		
18	16198-Z6L-000	TUBE, DRAIN	1		
19	16200-Z6L-003	VALVE ASSY., SOLENOID	1		
20	16211-Z6L-000	INSULATOR, CARBURETOR	1		
22	16221-Z6L-000	GASKET, CARBURETOR	2		
23	17228-Z6L-000	GASKET, AIR CLEANER	1		
24	17229-Z6L-000	SEAL, AIR CLEANER HOUSING	1		
25	17369-KB4-670	CLIP, BREATHER TUBE	1		
26	17410-Z6L-000	ELBOW, AIR CLEANER	1		
28	90003-Z6L-000	BOLT, FLANGE (6X106)	4		
29	93500-04012-0H	SCREW, PAN (4X12)	4		
30	93892-05010-18	SCREW-WASHER (5X10)	1		
31	95002-02080	CLIP, TUBE (B8)	1		
33	99101-ZH8-0980	JET, MAIN (#98)	1	(Optional).	
33	99101-ZH8-1020	JET, MAIN (#102)	1	(Optional).	
33	99101-ZH8-1100	JET, MAIN (#110)	1		
34	99101-ZH8-0980	JET, MAIN (#98)	1	(Optional).	
34	99101-ZH8-1020	JET, MAIN (#102)	1	(Optional).	
34	99101-ZH8-1100	JET, MAIN (#110)	1		
35	99204-ZE2-0400	JET SET, PILOT (#40)	2		

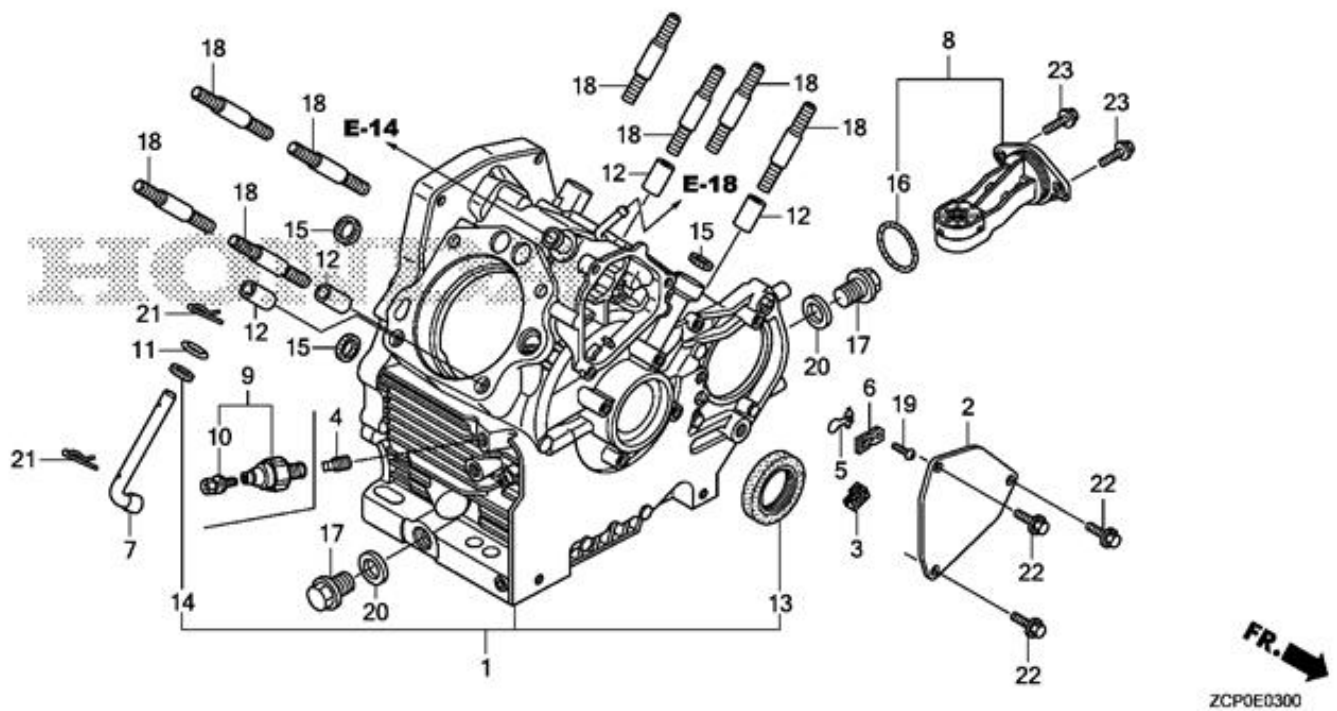


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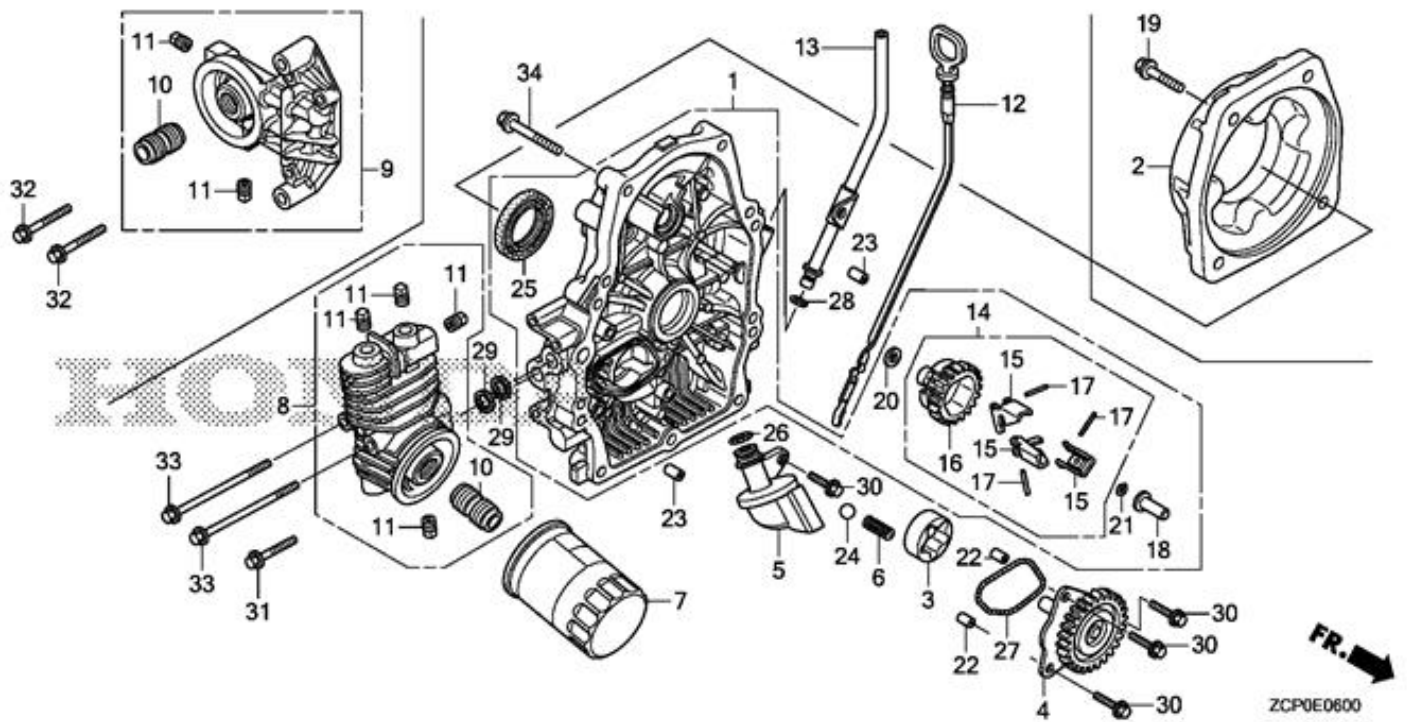
Ref #	Part #	Description	Qty	Context	Note	Foot	Note
1	16263-Z0G-010	SEE PART DETAILS - PRI; JOINT, ROD	1				
2	16500-Z6L-802	CONTROL ASSY.	1				
3	16534-Z6L-000	SPRING, STARTER	1				
4	16550-Z6L-020	ARM, GOVERNOR	1				
6	16553-Z6L-010	ARM, SUB	1				
7	16555-Z6L-010	ROD, GOVERNOR	1				
9	16561-Z6L-000	SPRING, GOVERNOR	1				
10	16562-Z6L-010	SPRING, THROTTLE RETURN	1				
11	16576-891-000	HOLDER, CABLE	2				
12	16584-883-300	SPRING, CONTROL ADJUSTING	1				
14	16592-ZJ1-000	SPRING, CABLE RETURN	2				
16	16611-Z6L-010	ROD, CHOKE CONTROL	1				
18	17957-Z6L-003	BUSH, LINKAGE	1				
19	90015-ZE3-790	BOLT, GOVERNOR ARM	1				
21	92301-05016-0A	BOLT, RECESSED (5X16)	2				
22	93500-05040-0A	SCREW, PAN (5X40)	1				
24	94050-06000	NUT, FLANGE (6MM)	1				
26	95701-06010-00	BOLT, FLANGE (6X10)	1				
27	95701-06014-00	BOLT, FLANGE (6X14)	2				



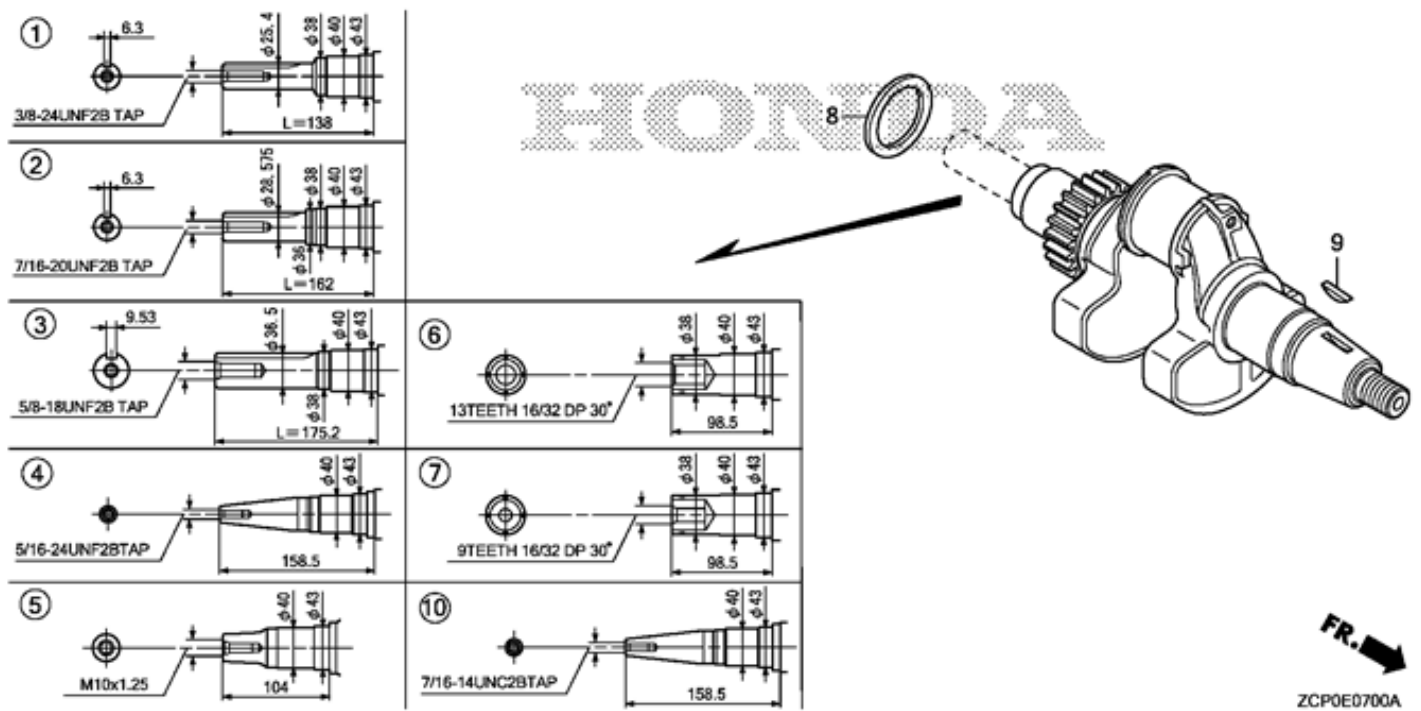
Ref #	Part #	Description	Qty	Context	Note	Foot	Note
3	17950-Z6L-000	CABLE, CHOKE	1				
4	17951-ZV1-000	KNOB, CHOKE	1				
5	31612-Z6L-000	COVER, CONTROL	1				
6	31614-Z6L-000	BRACKET, SWITCH BOX	1				
7	32346-Z6L-800	PANEL, CONTROL	1				
8	32347-Z6L-000	BRACKET, CONTROL BOX	1				
10	35100-Z6L-003	SWITCH ASSY., COMBINATION	1				
11	35110-ZV5-V50	KEY ASSY., COMBINATION SWITCH (W05)	2				
12	38216-Z2E-003	COVER ASSY., FUSE	1				
13	39700-Z6L-003	METER ASSY., HOUR	1				
14	87117-Z2E-800	LABEL, FUSE (30A)	1				
15	87501-Z6L-000	MARK, ENGINE SWITCH	1				
16	87502-Z6L-800	MARK, THROTTLE SWITCH	1				
19	90101-SP1-003	SCREW, TAPPING (3X8) (PO)	2				
20	90380-MB2-000	SCREW, SPECIAL (6X8)	1				
21	90601-Z6L-000	GROMMET, CONTROL BOX	1				
22	90650-KV6-003	BAND, WIRE (95MM)	1				
23	90681-763-A01	CLIP, WIRE HARNESS	1				
24	91508-GN2-000	SCREW, PAN (5X10.5)	2				
25	91565-SEL-003	CLIP, CONNECTOR (BLACK)	2				
26	93893-05008-07	SCREW-WASHER (5X8)	1				
27	93913-25310	SCREW, TAPPING (5X14) (PO)	1				
28	98200-43000	FUSE, MINI (30A)	1				



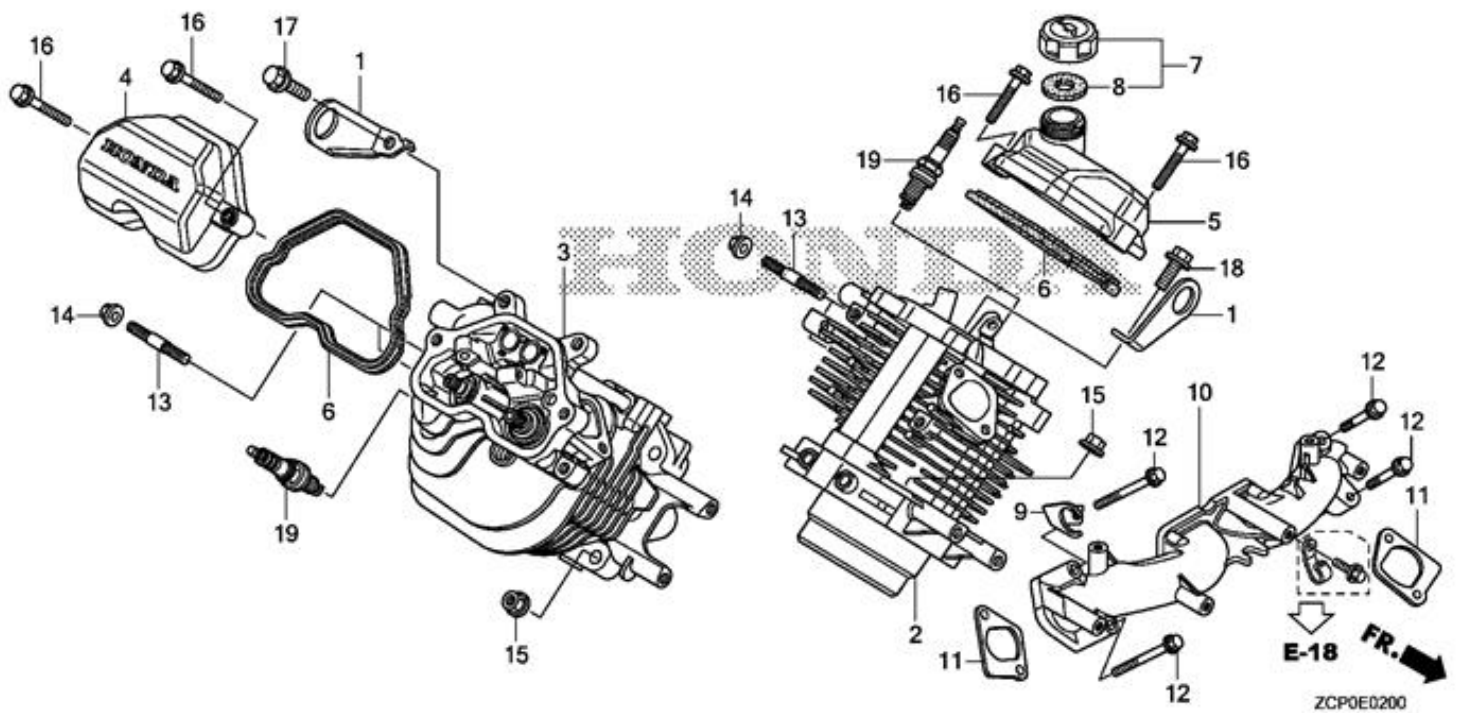
Ref #	Part #	Description	Qty	Context Note	Foot Note
1	11100-Z6L-801	CRANKCASE ASSY.	1		
2	12356-Z6L-000	COVER, BREATHER	1		
3	12367-Z6L-000	FILTER, BREATHER	1		
4	15424-Z6L-000	BOLT, SEALING	1		
5	15571-ZM7-003	VALVE, OIL OUTLET	1		
6	15572-Z6L-000	PLATE, STOPPER	1		
7	16541-Z6L-010	SHAFT, GOVERNOR ARM	1		
8	35480-Z6L-003	SWITCH ASSY., OIL LEVEL	1		
11	90404-Z6L-000	WASHER, PLAIN (10MM)	1		
12	90709-Z6L-000	PIN, DOWEL (12X20)	4		
13	91201-Z6L-003	OIL SEAL (38X58X9)	1		
14	91203-Z6L-003	OIL SEAL (10X16X5)	1		
15	91308-Z6L-003	GASKET, OIL PASSAGE	3		
16	91309-Z6L-000	O-RING (37.9X2.4)	1		
17	92800-20000	BOLT, DRAIN PLUG (20MM)	2		
18	92900-10040-0B	BOLT, STUD (10X40)	8		
19	93500-03008-0A	SCREW, PAN (3X8)	1		
20	94109-20000	WASHER, DRAIN PLUG (20MM)	2		
21	94251-10000	PIN, LOCK (10MM)	2		
22	95701-06014-00	BOLT, FLANGE (6X14)	3		
23	95701-06016-00	BOLT, FLANGE (6X16)	2		



Ref #	Part #	Description	Qty	Context	Note	Foot	Note
1	11300-Z6L-010	COVER ASSY., CRANKCASE	1				
3	15133-Z6L-000	ROTOR, OIL PUMP (OUTER)	1				
4	15140-Z6L-010	GEAR, OIL PUMP	1				
5	15220-Z6L-000	STRAINER, OIL	1				
6	15232-Z6L-000	SPRING, RELIEF VALVE	1				
7	15400-PLM-A01	SEE PART DETAILS - PRI; FILTER, OIL (FILTECH TOYO ROKI) (SOLD IN MULTIPLES OF 30)	1				
8	15410-Z6L-000	BASE, OIL FILTER	1				
10	15423-Z6L-000	HOLDER, OIL FILTER	1				
11	15424-Z6L-000	BOLT, SEALING	4				
12	15655-Z6L-000	GAUGE, OIL LEVEL	1				
13	15665-Z6L-000	PIPE, OIL LEVEL	1				
14	16510-Z6L-010	SEE PART DETAILS - PRI; GOVERNOR ASSY.	1				
15	16511-Z6L-310	WEIGHT, GOVERNOR	3				
16	16512-Z6L-310	HOLDER, GOVERNOR WEIGHT	1				
17	16513-Z6L-000	PIN, GOVERNOR WEIGHT	3				
18	16531-Z6L-000	SLIDER, GOVERNOR	1				
20	90403-Z6L-000	WASHER (6X16)	1				
21	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1				
22	90707-Z6L-000	PIN, DOWEL (8X10)	2				
23	90708-Z6L-000	PIN, DOWEL (8X14)	2				
24	90902-Z6L-000	BALL, STEEL (#15) (15/32)	1				
25	91202-Z6L-003	OIL SEAL (38X58X9)	1				
26	91301-Z6L-003	O-RING (14.8X2.4)	1				
27	91302-Z6L-003	O-RING, OIL PUMP	1				
28	91302-GE0-000	O-RING (8.8X1.9)	1				
28	91308-PH9-000	O-RING (8.8X1.9)	1				
29	91308-Z6L-003	GASKET, OIL PASSAGE	2				
30	95701-06020-00	BOLT, FLANGE (6X20)	4				
31	95701-06028-00	SEE PART DETAILS - PRI; BOLT, FLANGE (6X28)	1				
33	95701-06090-00	BOLT, FLANGE (6X90)	2				
34	95701-08045-00	BOLT, FLANGE (8X45)	9				



Ref #	Part #	Description	Qty	Context Note	Foot Note
4	13310-Z6L-620	CRANKSHAFT (L=158.5)	1		
8	90402-Z6L-000	WASHER, CRANKSHAFT THRUST	1		
9	90741-ZE2-000	KEY, SPECIAL WOODRUFF (25X18)	1		



Ref #	Part #	Description	Qty	Context Note	Foot Note
1	11911-Z6L-000	HANGER, ENGINE	2		
2	12110-Z6L-010	CYLINDER HEAD (#1)	1		
3	12120-Z6L-010	CYLINDER HEAD (#2)	1		
4	12311-Z6L-000	COVER, CYLINDER HEAD	1		
5	12311-Z6L-800	COVER, CYLINDER HEAD	1		
6	12312-Z6L-000	GASKET, HEAD COVER	2		
7	15600-Z6L-000	CAP ASSY., OIL FILLER	1		
8	15625-Z6L-000	GASKET, OIL FILLER CAP	1		
9	16722-Z6L-010	STAY, FUEL TUBE GROMMET	1		
10	17101-Z6L-010	MANIFOLD, IN.	1		
11	17151-Z6L-010	GASKET, IN. MANIFOLD	2		
12	90006-Z6L-000	BOLT, FLANGE (8X55)	4		
13	92900-08022-0E	BOLT, STUD (8X22)	4		
14	94050-08000	NUT, FLANGE (8MM)	4		
15	94050-10000	NUT, FLANGE (10MM)	8		
16	95701-06030-00	BOLT, FLANGE (6X30)	4		
17	95701-08016-00	BOLT, FLANGE (8X16)	1		
18	95701-08016-00	BOLT, FLANGE (8X16)	1		
19	98079-5587G	SPARK PLUG (ZFR5F)	2		